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TEST REPORT

TC5389180000000614F

NAME AND ADDRESS OF CUSTOMER	**REPORT NO.:** RP-1819-026833 **DATE** : 10.10.2018	
Rajasthan Powergen Transformer Pvt. Ltd. Khasra No. 911-914, Karola-Bhinmal Road, Karola, Sanchore, Rajasthan 343041	**CUSTOMER REF. NO.**	**DATE**
	Letter	27.09.2018
	DATE OF SAMPLE RECEIPT	**DATE OF TESTING**
	27.09.2018	29.09.2018 to 04.10.2018

SAMPLE DESCRIPTION	**SAMPLE IDENTIFICATION**
DISTRIBUTION TRANSFORMER (NON-SEALED TYPE) Manufactured by : RAJASTHAN POWERGEN TRANSFORMER PVT. LTD. Rating : 315 kVA Volts : 11000/433 V (at no-load) Current : 16.53/420 Amps Phases : 3/3 Vector group : Dyn11 Energy efficiency level :3 Further details as per sheet no.2 of 15	ERDA sample code number : ERDA-00278711 Manufacturer serial no.: RPTPL-001 Year of manufacture : 2018 Enclosed drawing numbers : 1) RPTPL-RP-315KVA-01/02-2018 01 of 02 2) RPTPL-RP-315KVA-02/02-2018 02 of 02 3) RPTPL-OL-315KVA-02-2018
TEST DETAILS As per sheet 3 of 15.	**TEST SPECIFICATION** As per sheet 3 of 15.

TEST RESULTS : As per sheets from 4 of 15 to 14 of 15.

ENCLOSURE: Photographs of test sample - As per sheet 15 of 15

REMARKS : 1) The transformer **conforms** to the guaranteed requirement as per above mentioned test specification for above mentioned test nos. 2,5,6,7,11 to 17.
2) Criteria limit has not been specified for test nos. 1,3,4,8,9 & 10.

PREPARED BY **CHECKED BY** **APPROVED BY**
(Kapil J. Sharma)

Note :1. This report relates only to the particular sample received for testing in good condition at E.R.D.A.,Makarpura.
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REPORT NO.: RP-1819-026833 **Sheet:** 2 of 15
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TECHNICAL SPECIFICATIONS OF TEST OBJECT ASSIGNED BY CUSTOMER

1.	Name of Manufacturer	RAJASTHAN POWERGEN TRANSFORMER PVT. LTD.
2.	Sr.No.	RPTPL-001
3.	kVA rating	315
4.	Rated Voltage H.V.(Volts)	11000
5.	Rated Voltage L.V.(Volts)	433
6.	Rated Current H.V.(Amp.)	16.53
7.	Rated Current L.V.(Amp.)	420
8.	Number of phases	3
9.	Energy Efficiency level	3
10.	Vector Group	Dyn11
11.	Winding Material	Copper
12.	Type of Cooling	ONAN
13.	Frequency (Hz)	50
14.	Guaranteed Percentage impedance (%)	4.5
15.	Total losses at 50 % load (Watts)	955
16.	Total losses at 100 % load (Watts)	2750
17.	Guaranteed temperature rise of oil/Winding	40/45°C
18.	Year of Manufacture	2018
19.	Standard no.	IS 1180 (PART-1) 2014 with amendment no. 1 & 2. & CBIP manual

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REPORT NO.: RP-1819-026833 **Sheet :** 3 of 15
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SR. NO.	TEST DETAILS	TEST SPECIFICATION
1.	Measurement of winding resistance.	As per cl.no.21.2.a of IS 1180 (Part 1):2014
2.	Measurement of voltage ratio and check of phase displacement	As per cl.no.21.2.b of IS 1180 (Part 1):2014
3.	Measurement of short-circuit impedance and load loss at 50 percent and 100 percent load.(At tap no.3)	As per cl.no.21.2.c of IS 1180 (Part 1):2014
4.	Measurement of no-load loss and current.	As per cl.no.21.2.d of IS 1180 (Part 1):2014
5.	Total losses at 50 % load	As per cl.no.7.8 of IS 1180 (Part 1):2014
6.	Total losses at 100 % load	As per cl.no.7.8 of IS 1180 (Part 1):2014
7.	No load current at 112.5 percent voltage	As per cl.no.21.4.c of IS 1180 (Part 1):2014
8.	Measurement of short-circuit impedance and load loss at 50 percent and 100 percent load. (At tap no.1)	As per cl.no.21.2.c of IS 1180 (Part 1):2014
9.	Measurement of short-circuit impedance and load loss at 50 percent and 100 percent load.(At tap no.7)	As per cl.no.21.2.c of IS 1180 (Part 1):2014
10.	Measurement of insulation resistance.	As per cl.no.21.2.e of IS 1180 (Part 1):2014
11.	Induced overvoltage withstand test.	As per cl.no.21.2.f of IS 1180 (Part 1):2014
12.	Separate-source voltage withstand test	As per cl.no.21.2.g of IS 1180 (Part 1):2014
13.	Temperature rise test	As per cl.no.21.3.b of IS 1180 (Part 1):2014
14.	Magnetic balance test	As per CBIP manual; Publication no.317-2013
15.	Oil leakage test	As per cl.no.21.2.j of IS 1180 (Part 1):2014
16.	Pressure test (routine test)	As per cl.no.21.2.h of IS 1180 (Part 1):2014
17.	Pressure test (type test)	As per cl.no.21.3.d of IS 1180 (Part 1):2014

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REPORT NO.: RP-1819-026833 **Sheet :** 4 OF 15
DATE : 10.10.2018

Sr. No.	Particulars of test and Cl. No.	Requirement as per specification	Obtained Value	Remarks
1.	**Measurement of winding resistance :** (As per cl.no.21.2.a of IS 1180 (Part 1) : 2014) Average oil temperature: 28.5°C			---
	HV Winding			
	Tap number:1			
	1U – 1V:	--	2.1432 Ω	
	1V – 1W:	--	2.1450 Ω	
	1U – 1W:	--	2.1438 Ω	
	Average:	--	2.1440 Ω	
	Tap number:2			
	1U – 1V:	--	2.0946 Ω	
	1V – 1W:	--	2.0850 Ω	
	1U – 1W:	--	2.0896 Ω	
	Average:	--	2.0897 Ω	
	Tap number:3			
	1U – 1V:	--	2.0486 Ω	
	1V – 1W:	--	2.0392 Ω	
	1U – 1W:	--	2.0468 Ω	
	Average:	--	2.0449 Ω	
	Tap number:4			
	1U – 1V:	--	1.9998 Ω	
	1V – 1W:	--	1.9941 Ω	
	1U – 1W:	--	1.9998 Ω	
	Average:	--	1.9979 Ω	
	Tap number:5			
	1U – 1V:	--	1.9532 Ω	
	1V – 1W:	--	1.9473 Ω	
	1U – 1W:	--	1.9535 Ω	
	Average:	--	1.9513 Ω	

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Sr. No.	Particulars of test and Cl. No.	Requirement as per specification	Obtained Value	Remarks
	Tap number:6			
	1U – 1V:	--	1.9084 Ω	
	1V – 1W:	--	1.9014 Ω	
	1U – 1W:	--	1.9056 Ω	
	Average:	--	1.9051 Ω	
	Tap number:7			
	1U – 1V:	--	1.8627 Ω	
	1V – 1W:	--	1.8556 Ω	
	1U – 1W:	--	1.8658 Ω	
	Average:	--	1.8614 Ω	
	LV Winding			
	2u – 2v:	--	2.5006 mΩ	
	2v – 2w:	--	2.4424 mΩ	
	2u – 2w:	--	2.4678 mΩ	
	Average:	--	2.4703 mΩ	

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Sr. No.	Particulars of test and Cl. No.	Requirement as per specification	Obtained Value	Remarks
2.	**Measurement of voltage ratio and check of phase displacement :** (As per cl.no.21.2.b of IS 1180 (Part 1) : 2014)			**Conforms**
	Measurement of voltage ratio			
	Tap number:1			
	1U-1V and 2u-2n:	46.200 (±0.5%)	46.210	
	1V-1W and 2v-2n:	46.200 (±0.5%)	46.219	
	1W-1U and 2w-2n:	46.200 (±0.5%)	46.218	
	Tap number:2			
	1U-1V and 2u-2n:	45.100 (±0.5%)	45.110	
	1V-1W and 2v-2n:	45.100 (±0.5%)	45.119	
	1W-1U and 2w-2n:	45.100 (±0.5%)	45.118	
	Tap number:3			
	1U-1V and 2u-2n:	44.000 (±0.5%)	44.011	
	1V-1W and 2v-2n:	44.000 (±0.5%)	44.020	
	1W-1U and 2w-2n:	44.000 (±0.5%)	44.018	
	Tap number:4			
	1U-1V and 2u-2n:	42.900 (±0.5%)	42.917	
	1V-1W and 2v-2n:	42.900 (±0.5%)	42.924	
	1W-1U and 2w-2n:	42.900 (±0.5%)	42.922	
	Tap number:5			
	1U-1V and 2u-2n:	41.800 (±0.5%)	41.813	
	1V-1W and 2v-2n:	41.800 (±0.5%)	41.821	
	1W-1U and 2w-2n:	41.800 (±0.5%)	41.820	
	Tap number:6			
	1U-1V and 2u-2n:	40.700 (±0.5%)	40.717	
	1V-1W and 2v-2n:	40.700 (±0.5%)	40.725	
	1W-1U and 2w-2n:	40.700 (±0.5%)	40.724	
	Tap number:7			
	1U-1V and 2u-2n:	39.600 (±0.5%)	39.618	
	1V-1W and 2v-2n:	39.600 (±0.5%)	39.624	
	1W-1U and 2w-2n:	39.600 (±0.5%)	39.622	
	Vector Group :	Dyn11	Dyn11	

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Sr. No.	Particulars of test and Cl. No.	Requirement as per specification	Obtained Value	Remarks
3.	**Measurement of short-circuit impedance and load loss at 50 percent and 100 percent load :** **(At tap number : 3)** (As per cl.no.21.2.c of IS 1180 (Part 1) : 2014)			---
	At 50% load : Tested with **8.611** Amps (on HV side) Frequency : **49.989** Hz Average oil temperature : **31.8**°C			
	Test current (Amps)		8.611	
	Impedance voltage (Volts)		243.59	
	Measured load loss (Watts)		470.2	
	Impedance voltage (%) (Computed to 50% load)			
	At 31.8°C		2.13	
	At 75°C	---	2.14	
	Load loss (Watts) (Computed to 50% load)			
	At 31.8°C		433.38	
	At 75°C	---	486.78	
	At 100% load : Tested with **16.556** Amps (on HV side) Frequency : **50.014** Hz Average oil temperature : **31.8**°C			
	Test current (Amps)		16.556	
	Impedance voltage (Volts)		469.20	
	Measured load loss (Watts)		1745.20	
	Impedance voltage (%) (Computed to 100% load)			
	At 31.8°C		4.26	
	At 75°C	4.5 (±10%)	4.27	**Conforms**
	Load loss (Watts) (Computed to 100% load)			
	At 31.8°C		1739.72	
	At 75°C	---	1952.36	---

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Sr. No	Particulars of test and Cl. No.	Requirement as per specification	Obtained Value	Remarks
4.	**Measurement of no-load loss and current :** (As per cl.no.21.2.d of IS 1180 (Part 1) : 2014) Tested with average **433.02**volts (on LV side) Frequency : **49.990** Hz **RMS voltage** (Volts) **No-load current** (Amps) **Measured no-load loss** (Watts) **Corrected no-load loss** (Watts)	 ---	 432.84 0.8587 428.80 428.97	---
5.	**Total losses at 50 % load (Watts) :** (As per cl.no.7.8 of IS 1180 (Part 1): 2014)	Max. 955	915.75	**Conforms**
6.	**Total losses at 100 % load (Watts) :** (As per cl.no.7.8 of IS 1180 (Part 1): 2014)	Max. 2750	2381.33	**Conforms**
7.	**No load current at 112.5 percent voltage :** (As per cl.no.21.4.c of IS 1180 (Part 1) : 2014) Test voltage of 112.5 percent of rated voltage at rated frequency was applied to the L.V. winding terminals and H.V. winding terminals were kept open circuited. No load current was recorded. **Test voltage** (Volts) **No load current** (Amps) **No load current** (%)	 Max. 5.0	 487.14 1.1770 0.28	**Conforms**

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Sr. No.	Particulars of test and Cl. No.	Requirement as per specification	Obtained Value	Remarks
8.	**Measurement of short-circuit impedance and load loss at 50 percent and 100 percent load : (At tap number : 1)** (As per cl.no.21.2.c of IS 1180 (Part 1) : 2014)			---
	At 50% load : Tested with **7.868** Amps (on HV side) Frequency : **49.995** Hz Average oil temperature :**31.8** °C			
	Test current (Amps)		7.868	
	Impedance voltage (Volts)		237.60	
	Measured load loss (Watts)		422.1	
	Impedance voltage (%) (Computed to 50% load)			
	At 31.8°C		2.06	
	At 75°C	---	2.07	
	Load loss (Watts) (Computed to 50% load)			
	At 31.8°C		421.64	
	At 75°C	---	474.41	
	At 100% load : Tested with **15.7316** Amps (on HV side) Frequency : **50.004** Hz Average oil temperature : **31.8**°C			
	Test current (Amps)		15.7316	
	Impedance voltage (Volts)		475.88	
	Measured load loss (Watts)		1694.40	
	Impedance voltage (%) (Computed to 100% load)			
	At 31.8°C		4.13	
	At 75°C	---	4.13	---
	Load loss (Watts) (Computed to 100% load)			
	At 31.8°C		1698.37	
	At 75°C	---	1904.46	---

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Sr. No.	Particulars of test and Cl. No.	Requirement as per specification	Obtained Value	Remarks
9.	**Measurement of short-circuit impedance and load loss at 50 percent and 100 percent load : (At tap number : 7)** (As per cl.no.21.2.c of IS 1180 (Part 1) : 2014)			---
	At 50% load : Tested with **9.165** Amps (on HV side) Frequency : **50.030** Hz Average oil temperature : **31.8** °C			
	Test current (Amps)		9.165	
	Impedance voltage (Volts)		225.44	
	Measured load loss (Watts)		461.5	
	Impedance voltage (%) (Computed to 50% load)			
	At 31.8°C		2.28	
	At 75°C	---	2.29	
	Load loss (Watts) (Computed to 50% load)			
	At 31.8°C		463.52	
	At 75°C	---	520.63	
	At 100% load : Tested with **18.3880** Amps (on HV side) Frequency : **50.000** Hz Average oil temperature : **31.8** °C			
	Test current (Amps)		18.3880	
	Impedance voltage (Volts)		452.64	
	Measured load loss (Watts)		1863.60	
	Impedance voltage (%) (Computed to 100% load)			
	At 31.8°C		4.57	
	At 75°C	---	4.58	---
	Load loss (Watts) (Computed to 100% load)			
	At 31.8°C		1859.95	
	At 75°C	---	2087.58	---

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Sr. No.	Particulars of test and Cl. No.	Requirement as per specification	Obtained Value	Remarks
10.	**Measurement of insulation resistance :** (As per cl.no.21.2.e of IS 1180 (Part 1) : 2014) Average oil temperature : 32.0°C **IR value measured between** HV winding --- Earth at 2500 V DC LV winding --- Earth at 500 V DC HV winding --- LV winding at 2500 V DC	 -- -- --	 2.61 GΩ 1.439 GΩ 2.67 GΩ	---
11.	**Induced overvoltage withstand test :** (As per cl.no.21.2.f of IS 1180 (Part 1) : 2014) The test voltage of 866 Volts, 3 – phase was applied to the LV winding of the transformer. The supply frequency was maintained at 150 Hz. The test voltage was applied for 40 seconds.	Transformer shall withstand 866 volts at 150 Hz frequency for 40 seconds.	Withstood	**Conforms**
12.	**Separate-source voltage withstand Test :** (As per cl.no.21.2.g of IS 1180 (Part 1) : 2014) ➢ **on HV winding:** The test voltage of 28 kV ac, rms was applied between the HV winding and earth. The tank and LV winding were shorted together and earthed. The test voltage was applied for 60 seconds. ➢ **on LV winding:** The test voltage of 3 kV ac, rms was applied between the LV winding and earth. The tank and HV winding were shorted together and earthed. The test voltage was applied for 60 seconds.	 Transformer shall withstand power frequency voltage of 28 kV for 60 seconds. Transformer shall withstand power frequency voltage of 3 kV for 60 seconds.	 Withstood Withstood	**Conforms**

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REPORT NO.: RP-1819-026833
DATE : 10.10.2018

Sr. No.	Particulars of test and Cl. No.	Requirement as per specification	Obtained value	Remarks
13.	**Temperature-rise test :** (As per Cl.no.21.3.b of IS 1180 (Part 1) :2014) (At Tap No. 7) Before starting test, the dimensions of tank with radiators were measured & recorded. Size of tank : L-1120 mm,W-470 mm, H1-1080 mm, H2-1060 mm Size of fins: L-800 mm,W-230 mm No. of radiators-04 No. of fins per radiator-03 **Total losses fed for temperature-rise test were 2516.55 Watts.** (Measured no- load loss : 428.97 Watts & load loss at 75°C at tap no. 7: 2087.58 Watts) Measured losses were fed to the transformer (i.e. Supply was connected to HV winding and LV winding kept short-circuited) till steady state temperature-rise was attained. Top oil temperature was recorded hourly. After steady state condition, the losses were brought down in reference to the rated current one hour prior to shut down. At the shutdown, the hot windings resistance were measured and temperature-rise calculated.			**Conforms**
	A) Top oil temperature-Rise :	Max. 40°C	28.6°C	
	B) Winding Temperature Rise (Resistance method)			
	1) HV Winding :	Max. 45°C	35.8°C	
	2) LV Winding :	Max. 45°C	30.7°C	
	C) Ambient temperature at shutdown :		29.0°C	
	D)Time of Shutdown(HRS) :		01:30	

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ELECTRICAL RESEARCH AND DEVELOPMENT ASSOCIATION
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Certificate No. : TC-5389

TC5389180000000614F

REPORT NO.: RP-1819-026833 **Sheet :** 13 of 15
DATE : 10.10.2018

Sr. No.	Particulars of test and Cl. No.	Requirement as per specification	Obtained Value	Remarks
14.	**Magnetic balance test :** (As per CBIP manual; Publication no.317 - 2013)			Conforms
	Voltage Applied Between / **Applied Voltage** (Volts) / **Measured Voltage Between**			
	2u & 2n / 100.10 / 2v & 2n	50 to 90 V	77.87	
	2u & 2n / 100.10 / 2w & 2n		22.81	
	2v & 2n / 100.25 / 2u & 2n	30 to 70 V	50.88	
	2v & 2n / 100.25 / 2w & 2n	30 to 70 V	49.29	
	2w & 2n / 100.00 / 2u & 2n		23.57	
	2w & 2n / 100.00 / 2v & 2n	50 to 90 V	76.90	
15.	**Oil leakage test :** (As per cl.no.21.2.j of IS 1180 (Part 1): 2014) The assembled transformer with all fittings including bushings in position was tested at a pressure at the top equivalent to the head that was available at the base of the tank for 8 hours.	There should be no leakage at any point.	No leakage observed.	Conforms
16.	**Pressure test (routine test) :** (As per cl.no.21.2.h of IS 1180 (Part 1) : 2014) The transformer tank with bolted cover was tested at an air pressure of 35 kPa above atmosphere pressure maintained inside the tank for 10 min.	There should be no leakage at any point.	No leakage observed.	Conforms

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REPORT NO.: RP-1819-026833 **Sheet :** 14 of 15
DATE : 10.10.2018

Sr. No.	Particulars of test and Cl. No.	Requirement as per specification	Obtained Value	Remarks
17.	**Pressure test (type test) :** (As per cl.no.21.3.d of IS 1180 (Part 1): 2014)			Conforms
	➢ The transformer tank was subjected to air pressure of 80 kPa for 30 minutes. The permanent deflection of flat plates were recorded, after pressure has been released.			
	Deflection Measured at / **Length of plate (mm)**			
	HV side 1120	Max. 6.5 mm	0.7 mm	
	LV side 1120	Max. 6.5 mm	0.4 mm	
	Side A 470	Max. 5.0 mm	0.1 mm	
	Side B 470	Max. 5.0 mm	0.0 mm	
	➢ The transformer tank was subjected to vacuum of 500 mm of Mercury for 30 minutes. The permanent deflection of flat plates were recorded, after vacuum has been released.			
	Deflection Measured at / **Length of plate (mm)**			
	HV side 1120	Max. 6.5 mm	0.4 mm	
	LV side 1120	Max. 6.5 mm	0.1 mm	
	Side A 470	Max. 5.0 mm	0.0 mm	
	Side B 470	Max. 5.0 mm	0.0 mm	
	HV SIDE SIDE A SIDE B LV SIDE	There should be no air leakage at any point.	No air leakage observed.	

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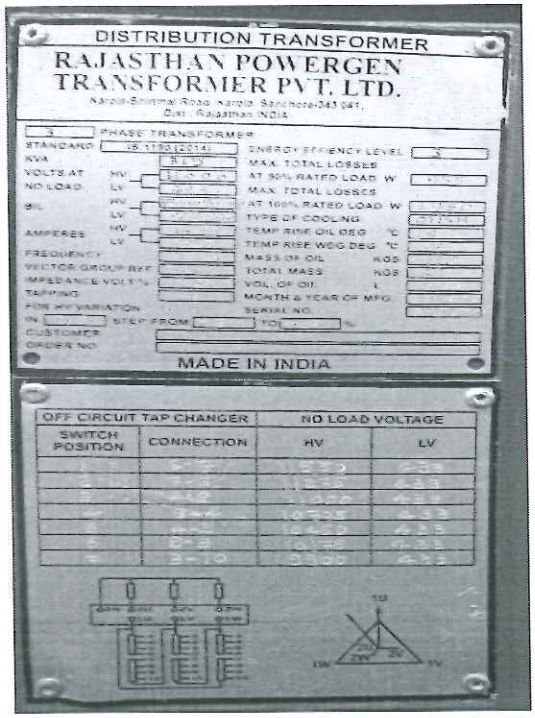
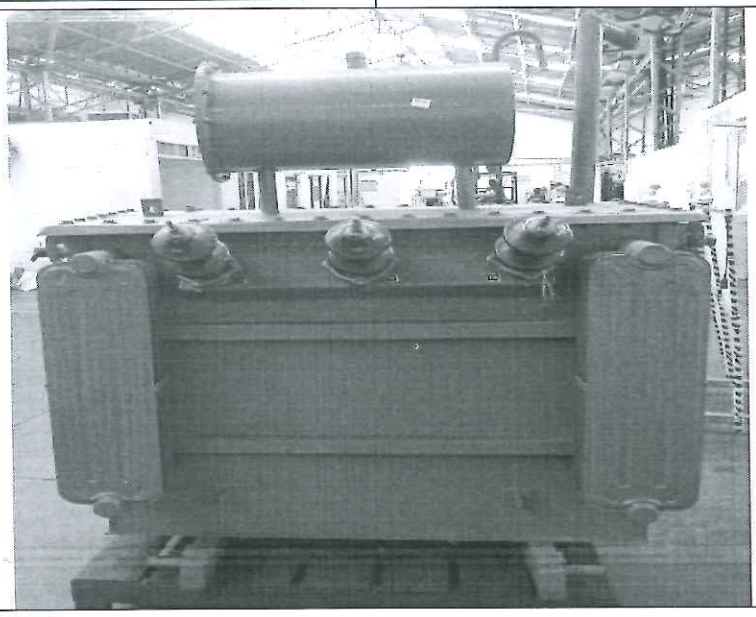
TC5389180000000614F

REPORT NO.: RP-1819-026833 **Sheet :** 15 of 15
DATE : 10.10.2018

PHOTOGRAPHS OF TEST SAMPLE





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TC 2636832

DISTRIBUTION TRANSFORMER

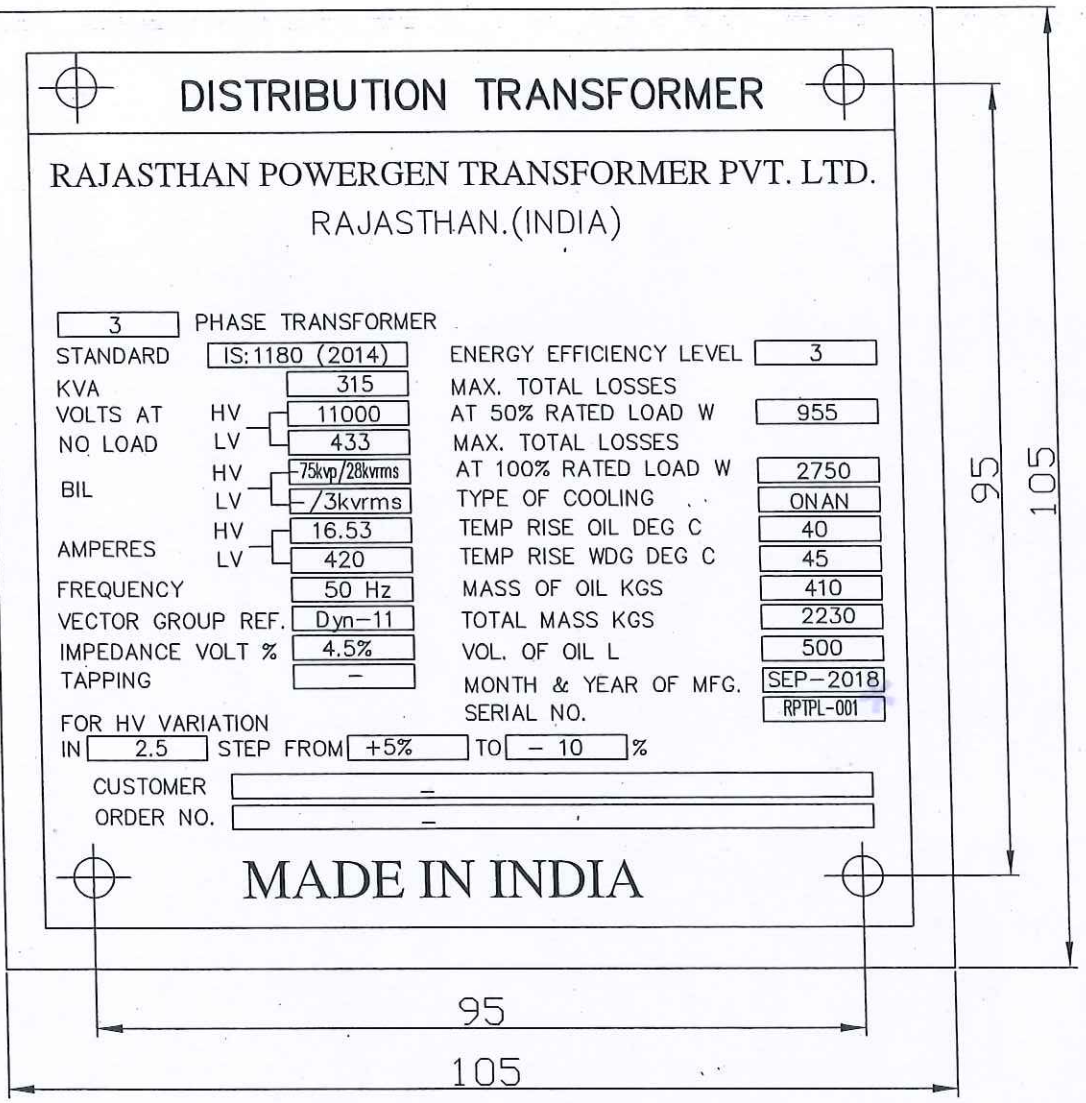
RAJASTHAN POWERGEN TRANSFORMER PVT. LTD.
RAJASTHAN.(INDIA)

3	PHASE TRANSFORMER				
STANDARD		IS:1180 (2014)	ENERGY EFFICIENCY LEVEL		3
KVA		315	MAX. TOTAL LOSSES		
VOLTS AT NO LOAD	HV	11000	AT 50% RATED LOAD W		955
	LV	433	MAX. TOTAL LOSSES		
BIL	HV	75kvp/28kvrms	AT 100% RATED LOAD W		2750
	LV	-/3kvrms	TYPE OF COOLING		ONAN
AMPERES	HV	16.53	TEMP RISE OIL DEG C		40
	LV	420	TEMP RISE WDG DEG C		45
FREQUENCY		50 Hz	MASS OF OIL KGS		410
VECTOR GROUP REF.		Dyn-11	TOTAL MASS KGS		2230
IMPEDANCE VOLT %		4.5%	VOL. OF OIL L		500
TAPPING		-	MONTH & YEAR OF MFG.		SEP-2018
			SERIAL NO.		RPTPL-001

FOR HV VARIATION IN 2.5 STEP FROM +5% TO - 10 %

CUSTOMER -
ORDER NO. -

MADE IN INDIA



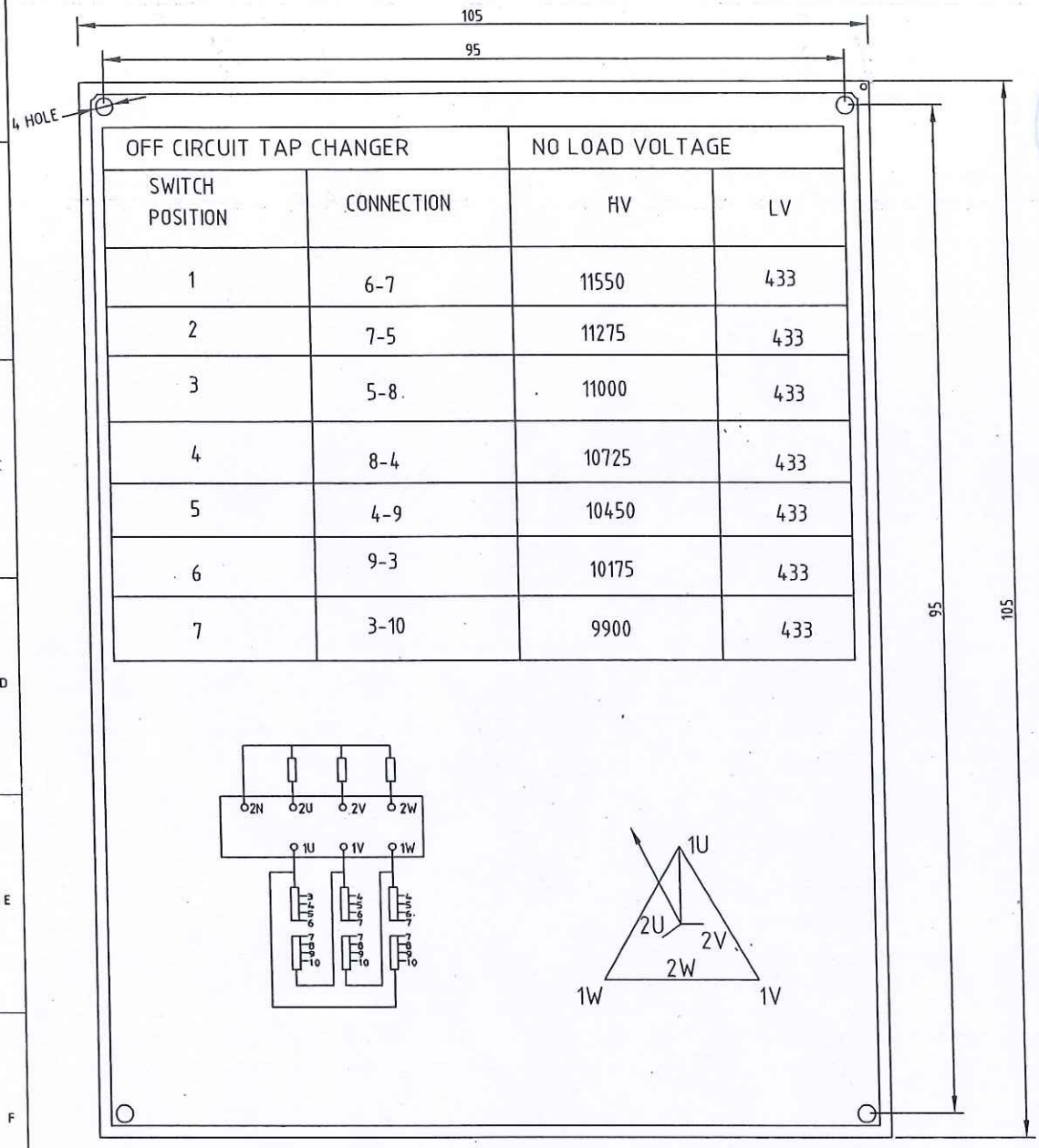
SIZE: 105x105 mm HOLE CENTER: 95x95 mm

NOTE:
* YEAR OF MANUFACTURE & MONTH OF MANUFACTURE WILL BE PUNCHED AT THE TIME OF DESPATCH

RAJASTHAN POWERGEN TRANSFORMER PVT. LTD.
KAROLA BHIMAL ROAD, KAROLA, SANCHORE-343041

DRN BY		RATING & TERMINAL MARKING PLATE FOR	
CHD BY		315 KVA, 11/0.433 KV DISTRIBUTION TRANSFORMER - 3 PHASE, EFFICIENCY LEVEL-3	
APPD BY			
DRG. NO.	RPTPL-RP-315KVA-01/02-2018	REV. NO.	

REV. NO.	DATE SIGN	BRIEF DESCRIPTION
		01 of 02



OFF CIRCUIT TAP CHANGER		NO LOAD VOLTAGE	
SWITCH POSITION	CONNECTION	HV	LV
1	6-7	11550	433
2	7-5	11275	433
3	5-8	11000	433
4	8-4	10725	433
5	4-9	10450	433
6	9-3	10175	433
7	3-10	9900	433

SIZE: 105x105 mm HOLE CENTER: 95x95 mm

NOTE:
* YEAR OF MANUFACTURE & MONTH OF MANUFACTURE WILL BE PUNCHED AT THE TIME OF DESPATCH

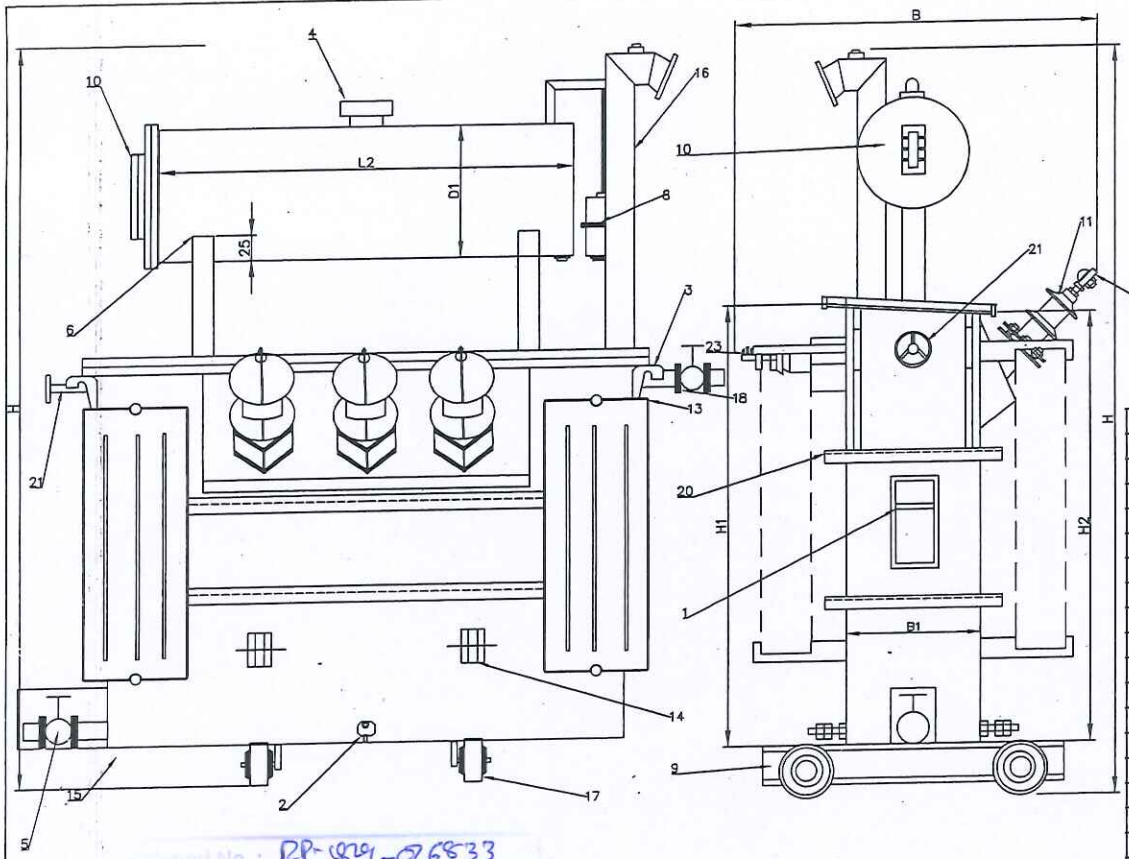
RAJASTHAN POWERGEN TRANSFORMER PVT. LTD.
KAROLA BHIMAL ROAD, KAROLA, SANCHORE-343041

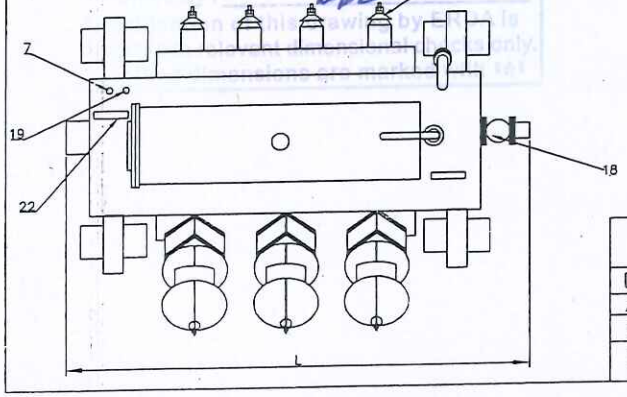
		02 of 02	
REV. NO.	DATE SIGN	BRIEF DESCRIPTION	

DRN BY
CHD BY
APPD BY
DRG. NO.

RATING & TERMINAL MARKING PLATE FOR
315 KVA ,11/0.433 KV DISTRIBUTION TRANSFORMER
3 PHASE , EFFICIENCY LEVEL-3

RPTPL-RP-315KVA-02/02-2018 REV. NO.





ELECTRICAL CLEARANCE IN AIR IN mm MIN		
CLEARANCE BETWEEN	HV	LV
PHASE TO PHASE	255	75
PHASE TO EARTH	140	40

DIMENSIONS IN mm	L1	B1	H1	H2	CONSERVATOR	
TANK(INSIDE)	1120	470	1080	1060	D1	L2
	L	B	H		330∅	660L
OVERALL	1700	1250	1950			

NOTE:

1. TOLERANCE ON WEIGHTS & DIMENSIONS +/− 10%

* Not Provided During Testing

SR.NO.	DESCRIPTION	QTY.
23	BIMETALLIC CONNECTORS FOR HV & LV	7
22	COVER LIFTING EYES	2
21	OFF CIRCUIT TAP SWITCH	1
20	TANK REINFORCING ANGLE	2
19	AIR RELEASE PLUG	1
18	FILTER VALVE WITH PLUG (32 mm)	1
* 17	UNI−DIRECTIONAL FLAT ROLLERS	4
16	EXPLOSION VENT	1
* 15	METALLIC COVER FOR DRAIN VALVE	1
14	PULLING LUGS−8t	4
13	COOLING RADIATORS−800 c/c X 230 W X 3 FINS	4
12	LV BUSHINGS	4
11	HV BUSHING WITH ARCHING HORNS	3
10	OIL LEVEL GAUGE WITH MARKINGS	1
9	UNDER BASE CHANNELS	2
* 8	SILICAGEL BREATHER − 1kg	1
7	THERMOMETER POCKET	1
6	CONSERVATOR WITH DRAIN PLUG	1
5	DRAIN VALVE WITH PLUG	1
4	OIL FILLING HOLE WITH CAP	1
3	LIFTING LUGS	4
2	EARTHING TERMINALS WITH LUGS	2
1	RATING & TERMINAL MARKING PLATE	1

SR.NO.	WEIGHT CHART	FIGURES
1	CORE COIL ASSEMBLY	1450 KG
2	TANK WITH FITTINGS	370 KG
3	MASS OF OIL	410 KG
4	TOTAL MASS	2230 KG
5	OIL VOLUME	500 LTR
	TANK SHEET THICKNESS	
	SIDES	4.0 mm
	TOP & BOTTOM	6.0 mm

Report No.: RP-1819-026833
10-10-18
315 KVA

TENDER NO.:
CUSTOMER:

DRN BY		E. E. L−3
APPRD BY		
DATE	26.09.2018	
SCALE		

RAJASTHAN POWERGEN TRANSFORMER PVT. LTD.
KAROLA BHIMAL ROAD, KAROLA, SANCHORE−343041

OUTLINE DRAWING

315 KVA, 11/0.433 KV CU WOUND DISTIN. T/FS.

RPTPL−OL−315KVA−02−2018