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#### **TEST REPORT**

SHEET No. 1 of 12

| NAME & ADDRESS OF CUSTOMER Rajasthan Powergen Transformer Pvt.                         | <b>REPORT NO.:</b> RP-1718-051919 <b>DATE</b> : 19 Jan 2018                                 |                                |  |
|--|---|--------------------------------|--|
| Ltd.   | CUSTOMER REF NO.  | DATE                           |  |
| Khasra No. 911-914, Karola-Bhinmal   | NP/ERDA/TT/40/2017-18   | 29 Nov 2017                    |  |
| Road,<br>Sanchore - 343041<br>RJ   | DATE OF SAMPLE RECEIPT  | DATE OF<br>TESTING             |  |
|  | 05 Dec 2017   | 28 Dec 2017<br>to 10 Jan 2018  |  |
| 7AMPLE DESCRIPTION DISTRIBUTION TRANSFORMER (NON-SEALED TYPE) Make: RAJASTHAN POWERGEN | SAMPLE IDENTIFICATION  ERDA sample code number: ERD  Manufacturer serial number: RP  18/001 | DA-00229816<br>TPL/500KVA/2017 |  |

TRANSFORMER PVT. LTD. Rating: 500 kVA 11000 / 433 Volts 26.24 / 666.71 Amp. Vector Group: Dyn11 Energy efficiency level: 2

Further details as per sheet No. 2.

Year of manufacture: 2017

Enclosed drawing 1) RPTPL/500KVA/003

2) RPTPL/500KVA/002

3) RPTPL/17-18/500 KVA/004

REV:00 SHEET NO.: 01

#### TEST DETAILS

As per sheet 3.

TEST SPECIFICATION

As per sheet 3.

numbers:

TEST RESULTS: As per sheets from 4 to 10

ENCLOSURE: Photographs of test sample - As per sheets from 11 to 12

**REMARKS:** 1) The transformer **conforms** to the guaranteed requirement as per above mentioned test specification for above mentioned test nos. 1, 2, 5, 6, 7, 8, 9.

2) Criteria limit has not been specified for test nos. 3, 4, 10.

PREPARED BY

**CHECKED BY** 

APPROVED BY (Kapil J. Sharma)

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REPORT NO.: RP-1718-051919

Date: 19 Jan 2018

# TECHNICAL SPECIFICATIONS OF TEST OBJECT ASSIGNED BY CUSTOMER

| 1    | Name of manufacturer                       | RAJASTHAN POWERGEN TRANSFORMER PVT. LTD.   |
|------|--|--|
| 2    | Serial No.                                 | RPTPL/500KVA/2017-18/001   |
| 3    | kVA rating                                 | 500  |
| 4    | Rated voltage H.V. (Volts)                 | 11000  |
| 5    | Rated voltage L.V. (Volts)                 | 433  |
| 6    | Rated current H.V. (Amp.)                  | 26.24  |
| 7    | Rated current L.V. (Amp.)                  | 666.71   |
| 8    | Number of phases                           | 3  |
| 9    | Energy efficiency level                    | 2  |
| 10   | Vector group                               | Dyn11  |
| 11   | Winding material                           | Copper   |
| 12   | Type of cooling                            | ONAN   |
| 13   | Frequency (Hz.)                            | 50   |
| 14   | Guaranteed percentage impedance(%)         | 4.5  |
| 15   | Total losses at 50% load (Watts)           | 1510   |
| 16   | Total losses at 100% load (Watts)          | 4300   |
| 17   | Guaranteed temperature rise of oil/winding | 40°C /45°C   |
| 18   | Year of manufacture                        | 2017   |
| 19   | Standard No.                               | IS: 1180 PART 1-2014 WITH AMENDMENT NO. 1 & 2, as per customer's requirement, CBIP manual, IS 2026 |
| PREP | ARED BY                                    | CHECKED BY   |



# Certificate No.: TC-5389

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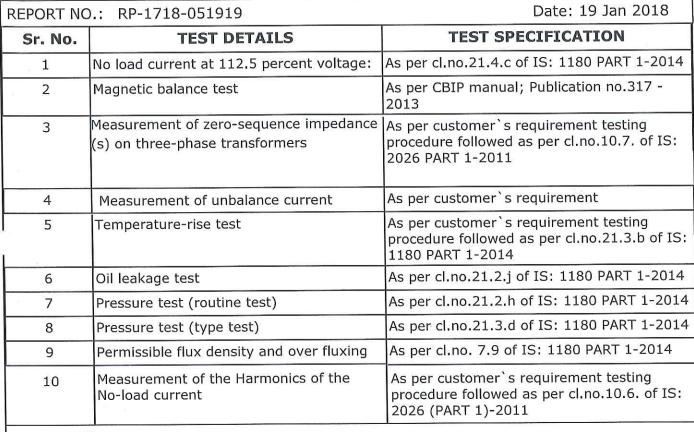
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SHEET No. 3



- 13g

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SHEET No. 4



| (As per CBIP manual; Publication no.317 - 2013)  Voltage Applied Voltage Between (Volts)  2u & 2n 99.99 2v & 2n 50 to 90 % 75.85 V  2v & 2n 100.09 2u & 2n 30 to 70 % 49.85 V  2v & 2n 2v & 2n 30 to 70 % 49.68 V  2w & 2n 30 to 70 % 49.68 V  2w & 2n 30 to 70 % 49.68 V  2w & 2n 50 to 90 % 75.09 V   Measurement of zero-sequence impedance(s) on three-phase transformers  (As per customer's requirement testing procedure followed as per cl.no.10.7. of IS: 2026 PART 1-2011)  The 2u, 2v and 2w terminals of LV winding shorted together. A test current (i.e. 1/3rd of rated current) was circulated between shorted terminals and 2n and measured a voltage across them. The obtained values are tabulated as below:  Test current (Amps)  | REPO     | REPORT NO.: RP-1718-051919 Date: 19 Jan 2018                                      |  |  |            |   |          |  |  |
|--|----------|---|--|--|------------|---|----------|--|--|
| voltage: (As per cl.no.21.4.c of IS: 1180 PART 1- 2014)  Test voltage of 112.5 percent of rated voltage at rated frequency was applied to the L.V. winding terminals and H.V. winding terminals were kept open circuited. No load current was recorded.  Test voltage (Volts)  No load Current (Amps) No Load Current (%)  Max. 5.0  2 Magnetic balance test (As per CBIP manual; Publication no.317 - 2013)  Voltage Applied Voltage Between  Qu & 2n 99.99 2v & 2n 50 to 90 % 75.85 V 2v & 2n 100.09 2u & 2n 30 to 70 % 49.85 V 2v & 2n 100.08 2u & 2n 30 to 70 % 49.68 V 2v & 2n 100.08 2u & 2n 50 to 90 % 75.09 V  3 Measurement of zero-sequence impedance(s) on three-phase transformers (As per customer's requirement testing procedure followed as per cl.no.10.7. of IS: 2026 PART 1-2011) The 2u, 2v and 2w terminals of LV winding shorted together. A test current (i.e. 1/3rd of rated current) was circulated between shorted terminals and 2n and measured a voltage across them. The obtained values are tabulated as below:  Test current (Amps) | 2000,000 | Particul  | ar of Tests &  | Cl.No.   |            |   | Remarks  |  |  |
| the L.V. winding terminals and H.V. winding terminals were kept open circuited. No load current was recorded.  Test voltage (Volts)  No load current (Amps) No Load Current (%)  No Load Current (%)  Max. 5.0  2 Magnetic balance test (As per CBIP manual; Publication no.317 - 2013)  Voltage Applied Voltage Between  2u & 2n 99.99 2v & 2n 50 to 90 % 75.85 V  2v & 2n 100.09 2u & 2n 30 to 70 % 49.85 V  2v & 2n 100.08 2u & 2n 30 to 70 % 49.68 V  2w & 2n 2v & 2n 50 to 90 % 75.09 V  3 Measurement of zero-sequence impedance(s) on three-phase transformers (As per customer's requirement testing procedure followed as per cl.no.10.7. of IS: 2026 PART 1-2011)  The 2u, 2v and 2w terminals of LV winding shorted together. A test current (i.e. 1/3rd of rated current) was circulated between shorted terminals and 2n and measured a voltage across them. The obtained values are tabulated as below:  Test current (Amps)   | 1        | voltage:<br>(As per cl.no.2<br>2014)<br>Test voltage of                           | 1.4.c of IS: 11  | 180 PART 1-<br>t of rated  |            |   | Conforms |  |  |
| No Load Current (%)  Max. 5.0  O.267  Magnetic balance test (As per CBIP manual; Publication no.317 - 2013)  Voltage Applied Voltage Between (Volts)  Page Between (Volts)  2u & 2n 99.99  2w & 2n 50 to 90 % 75.85 V  2w & 2n 23.74 V  2v & 2n 100.09  2u & 2n 30 to 70 % 49.85 V  2w & 2n 30 to 70 % 49.68 V  2w & 2n 20 24.80 V  2w & 2n 50 to 90 % 75.09 V  Measurement of zero-sequence impedance(s) on three-phase transformers (As per customer's requirement testing procedure followed as per cl.no.10.7. of IS: 2026 PART 1-2011)  The 2u, 2v and 2w terminals of LV winding shorted together. A test current (i.e. 1/3rd of rated current) was circulated between shorted terminals and 2n and measured a voltage across them. The obtained values are tabulated as below:  Test current (Amps)   |          | the L.V. windir winding termin  | ng terminals an<br>nals were kept<br>oad current wa<br><b>Test v</b> e   | nd H.V.<br>open<br>as recorded.<br><b>oltage</b> (Volts)           | 1          | VO SECUE DESENDADO EN ESPERADO  |          |  |  |
| 2 Magnetic balance test (As per CBIP manual; Publication no.317 - 2013)  Voltage Applied Voltage Between  2u & 2n 99.99 2v & 2n 50 to 90 % 75.85 V  2v & 2n 100.09 2u & 2n 30 to 70 % 49.85 V  2v & 2n 100.08 2u & 2n 30 to 70 % 49.68 V  2w & 2n 100.08 2u & 2n 50 to 90 % 75.09 V  3 Measurement of zero-sequence impedance(s) on three-phase transformers (As per customer's requirement testing procedure followed as per cl.no.10.7. of IS: 2026 PART 1-2011) The 2u, 2v and 2w terminals of LV winding shorted together. A test current (i.e. 1/3rd of rated current) was circulated between shorted terminals and 2n and measured a voltage across them. The obtained values are tabulated as below:  Test current (Amps)   | 9        |   |  | 2 2  |            |   |          |  |  |
| Applied Between (Volts) Between 2  | 2        | (As per CBIP r  | ance test  |  |            | 2.207   | Conforms |  |  |
| 2w & 2n 23.74 V  2v & 2n 100.09 2u & 2n 30 to 70 % 49.85 V  2w & 2n 30 to 70 % 49.68 V  2w & 2n 2v & 2n 24.80 V  2w & 2n 50 to 90 % 75.09 V    Measurement of zero-sequence impedance(s) on three-phase transformers  (As per customer's requirement testing procedure followed as per cl.no.10.7. of IS: 2026 PART 1-2011)  The 2u, 2v and 2w terminals of LV winding shorted together. A test current (i.e. 1/3rd of rated current) was circulated between shorted terminals and 2n and measured a voltage across them. The obtained values are tabulated as below:  Test current (Amps)   |          | Applied   | Voltage  | Voltage  |            |   |          |  |  |
| 2v & 2n 100.09 2u & 2n 30 to 70 % 49.85 V  2w & 2n 30 to 70 % 49.68 V  2w & 2n 2v & 2n 24.80 V  2v & 2n 50 to 90 % 75.09 V  3 Measurement of zero-sequence impedance(s) on three-phase transformers  (As per customer`s requirement testing procedure followed as per cl.no.10.7. of IS: 2026 PART 1-2011)  The 2u, 2v and 2w terminals of LV winding shorted together. A test current (i.e. 1/3rd of rated current) was circulated between shorted terminals and 2n and measured a voltage across them. The obtained values are tabulated as below:  Test current (Amps)  |          | 2u & 2n   | 99.99  | 2v & 2n  | 50 to 90 % | 75.85 V   |          |  |  |
| 2w & 2n 30 to 70 % 49.68 V  2w & 2n 100.08 2u & 2n 24.80 V  2v & 2n 50 to 90 % 75.09 V  3 Measurement of zero-sequence impedance(s) on three-phase transformers  (As per customer`s requirement testing procedure followed as per cl.no.10.7. of IS: 2026 PART 1-2011)  The 2u, 2v and 2w terminals of LV winding shorted together. A test current (i.e. 1/3rd of rated current) was circulated between shorted terminals and 2n and measured a voltage across them. The obtained values are tabulated as below:  Test current (Amps)  |          |   |  | 2w & 2n  |            | 23.74 V   |          |  |  |
| 2w & 2n 100.08 2u & 2n 24.80 V  2v & 2n 50 to 90 % 75.09 V  3 Measurement of zero-sequence impedance(s) on three-phase transformers (As per customer`s requirement testing procedure followed as per cl.no.10.7. of IS: 2026 PART 1-2011) The 2u, 2v and 2w terminals of LV winding shorted together. A test current (i.e. 1/3rd of rated current) was circulated between shorted terminals and 2n and measured a voltage across them. The obtained values are tabulated as below:  Test current (Amps)  |          | 2v & 2n   | 100.09   | 2u & 2n  |            |   |          |  |  |
| 2v & 2n 50 to 90 % 75.09 V  3 Measurement of zero-sequence impedance(s) on three-phase transformers  (As per customer`s requirement testing procedure followed as per cl.no.10.7. of IS: 2026 PART 1-2011)  The 2u, 2v and 2w terminals of LV winding shorted together. A test current (i.e. 1/3rd of rated current) was circulated between shorted terminals and 2n and measured a voltage across them. The obtained values are tabulated as below:  Test current (Amps)  |          |   |  | 2w & 2n  | 30 to 70 % | A14004 CO - 100 CO - |          |  |  |
| Measurement of zero-sequence impedance(s) on three-phase transformers  (As per customer`s requirement testing procedure followed as per cl.no.10.7. of IS: 2026 PART 1-2011)  The 2u, 2v and 2w terminals of LV winding shorted together. A test current (i.e. 1/3rd of rated current) was circulated between shorted terminals and 2n and measured a voltage across them.  The obtained values are tabulated as below:  Test current (Amps)   |          | 2w & 2n   | 100.08   | 2u & 2n  |            | Manual Americanos 100   |          |  |  |
| impedance(s) on three-phase transformers (As per customer`s requirement testing procedure followed as per cl.no.10.7. of IS: 2026 PART 1-2011) The 2u, 2v and 2w terminals of LV winding shorted together. A test current (i.e. 1/3rd of rated current) was circulated between shorted terminals and 2n and measured a voltage across them. The obtained values are tabulated as below:  Test current (Amps)   |          |   |  |  | 50 to 90 % | 75.09 V   |          |  |  |
| (i.e. 1/3rd of rated current) was circulated between shorted terminals and 2n and measured a voltage across them. The obtained values are tabulated as below:  Test current (Amps)  222.24   | 3        | impedance(s<br>transformers<br>(As per custor<br>procedure foll<br>IS: 2026 PAR   | s) on three-p<br>s<br>mer`s require<br>owed as per c<br>T 1-2011)        | hase<br>ment testing<br>l.no.10.7. of                              |            |   |          |  |  |
| O Production   | 275      | winding short<br>(i.e. 1/3rd of<br>circulated bet<br>2n and measu<br>The obtained | ed together. A rated current) ween shorted ured a voltage values are tab | test current<br>was<br>terminals and<br>across them.<br>oulated as |            | 222.24  |          |  |  |
|  | 34       | Re  | l est cu   | irrent (Amps   | 7          | Se Product  |          |  |  |

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SHEET No. 5

| REPORT NO.: RP-1718-051919 Date: 19 Jan 20 |  |                                  |                   |          |
|--|--|----------------------------------|-------------------|----------|
| Sr.<br>No.                                 | Particular of Tests & Cl.No.   | Requirement as per Specification | Obtained<br>Value | Remarks  |
| - XIII                                     | Measured Voltage (Volts)<br>Z ps = 3V/I (Ω/Phase)  |                                  | 1.310<br>0.018    | SI:      |
|  | (3V * kVA)<br>Z ps = (%)   |                                  | 4.716             |          |
|  | (I * 10 (kV)2)   |                                  | *                 |          |
| 4  | Measurement of unbalance current (As per customer's requirement) All the three terminals of the secondary (LV) winding shorted together, except neutral terminal. Current measuring terminal of ammeter was connected between short circuited secondary (LV) windings and neutral terminal for measurement of unbalance current. 3- phase voltage was applied to the primary (HV) winding for circulating rated current in both the windings and measured unbalance current. |                                  |                   |          |
|  | a)Rated secondary (LV) winding current (Amps): b)Measured unbalance current (Amps):  | #<br>#                           | 666.71<br>0.1     |          |
|  | c)Measured unbalance current (%):  |                                  | 0.015             |          |
| 5  | Temperature-rise test (As per customer`s requirement testing procedure followed as per cl.no.21.3.b of IS: 1180 PART 1-2014) Before starting test, the dimensions of tank with radiators were measured & recorded.  Size of tank:  |                                  |                   | Conforms |
| 31   | L1-1245 mm, W1-550 mm, H1-1050 mm H2-1065 mm Size of fins: L-700 mm, W-300 mm, No. of radiators-4, No. of fins per radiator-9  Losses fed for temperature-rise test  | ,                                |                   |          |
| 12   | were 4300 Watts  |                                  | Y                 |          |









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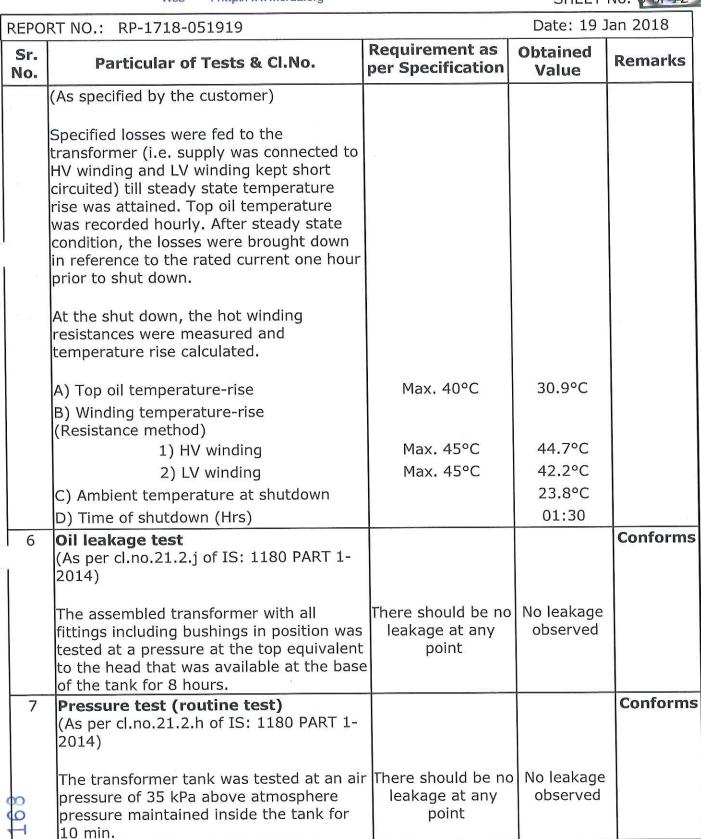
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SHEET No. 7 lb

| REPO       | RT NO.: RP-1718-05   | 1919                                     |   | Date: 19 J             | an 2018  |
|------------|--|--|---|------------------------|----------|
| Sr.<br>No. | Particular of T  | ests & Cl.No.                            | Requirement as per Specification              | Obtained<br>Value      | Remarks  |
| 8          | Pressure test (type<br>(As per cl.no.21.3.d c<br>2014)   |  |   |                        | Conforms |
|            | The transformer tank pressure of 80 kPa fo permanent deflection recorded, after pressureleased.  | r 30 minutes. The of flat plates was     |   |                        | 2        |
| 1          | Deflection   | Length of plate                          |   |                        |          |
|            | measured at  | (mm)                                     | Max. 6.5 mm                                   | 0.3 mm                 |          |
|            | HV side  | 1245                                     | Max. 6.5 mm                                   | 0.3 mm                 |          |
|            | LV side  | 1245                                     | Max. 5.0 mm                                   | 0.3 mm                 |          |
|            | Side A   | 550                                      |   | 0.2 mm                 |          |
|            | Side B   | 550                                      | Max. 5.0 mm                                   | 0.1 mm                 |          |
| ×          | The transformer tank vacuum of 500 mm of minutes. The permar flat plates was record had been released.   | of Mercury for 30<br>ment deflections of |   |                        |          |
|            | Deflection   | Length of plate                          |   |                        |          |
|            | measured at HV side  | (mm)<br>1245                             | Max. 6.5 mm                                   | 0.2 mm                 |          |
|            | 1 COLOR STATE OF THE STATE OF T | 1245                                     | Max. 6.5 mm                                   | 0.2 mm                 |          |
|            | LV side  | 550                                      | Max. 5.0 mm                                   | 0.1 mm                 |          |
|            | Side A   |  | Max. 5.0 mm                                   | 0.1 mm                 |          |
|            | Side B   | 550                                      | Max. 5.0 IIIIII                               | 0.1 111111             |          |
|            | HV   | Side                                     | There should be no<br>leakage at any<br>point | No leakage<br>observed |          |
|            | Side A   | Side B                                   |   |                        |          |
|            | LV S   | Side                                     | _   |                        |          |
| 9          | Permissible flux defluxing (As per cl.no. 7.9 of   |  |   |                        | Conforms |
| 8411       | 2014)  |  |   |                        |          |
|            |  |  |   | Prod.                  | 3        |

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SHEET No. 8



| REPO       | REPORT NO.: RP-1718-051919 Date: 19 Jan 2018   |   |   |                   |         |            | lan 2018 |
|------------|--|---|---|-------------------|---------|------------|----------|
| Sr.<br>No. | Particu  |   | ment as   | Obtained<br>Value | Remarks |            |          |
|            | (a) Overfluxi  | ng test:  |   |                   |         |            |          |
| 8          | Test voltage a applied to the H.V. winding t circuited and e recorded at 10 voltage. Rated full load   |   |   |                   | a a     |            |          |
|            | % of rated voltage   | Test voltage<br>(Volts)   | No load<br>current<br>(Amps)  |                   |         |            |          |
|            | 100%   | 434.16  | 1.2275  | Max.              | 2.0%    | 0.184%     |          |
|            | 112.5%   | 487.125   | 1.7809  | Max.              | 5.0%    | 0.267%     |          |
|            | Transformer was measurement. The core was dimensions of measured to othe core. Numwere counted. Total measured 33397.47 mr Stacking factorustomer) Total no. of tuphase Rated voltage phase Rated frequer Flux density is percent comb | ed area of the om <sup>2</sup> or: <b>0.97</b> (As spans of L.V winding of L.V wi | the of the core. d various ckness were otal area of f L.V. winding core: ecified by ding: 25 per g: 250 V per th +12.5 nd frequency and |                   |         |            |          |
| 991        | Flux density=  |   | <br>(Hz) x Turns >  | Commission        | Tesla   | 1.56 Tesla |          |

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SHEET No. 9 of 12

| REP       | REPORT NO.: RP-1718-051919 Date: 19-Jan-2018   |  |   |         |  |  |  |
|-----------|--|--|---|---------|--|--|--|
| Sr.<br>No | Particulars of test and  | Requirement as per specification.  | Obtained value                                  | Remarks |  |  |  |
| 10        | Measurement of the Harmonics of the Noload current (As per customer's request testing procedure followed as per cl. no. 10.6 of IS 2026 (Part 1):2011) | The harmonics of the no-load current in the three phases shall be measured and magnitude of the harmonics shall be expressed as a percentage of the fundamental component. | harmonics<br>components &<br>individual voltage |         |  |  |  |
| Pre       | pared by:  |  | Checked by:                                     |         |  |  |  |





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SHEET No. 10 of 12

REPORT NO.: RP-1718-051919 Date: 19-Jan-2018

**TABLE-1**: Harmonics in voltage and current (as a percentage of fundamental)

|                   | II to                          | Current                   | 70 No. 3400                     | 0=2 %                          | Current                   |                                 |                                | Current                   | V. D                            |
|-------------------|--------------------------------|---------------------------|---------------------------------|--------------------------------|---------------------------|---------------------------------|--------------------------------|---------------------------|---------------------------------|
| Harmonic<br>order | Current<br>I <sub>R</sub> in % | I <sub>R</sub> in<br>Amps | Voltage<br>V <sub>RY</sub> in % | Current<br>I <sub>Y</sub> in % | I <sub>Y</sub> in<br>Amps | Voltage<br>V <sub>YB</sub> in % | Current<br>I <sub>B</sub> in % | I <sub>B</sub> in<br>Amps | Voltage<br>V <sub>BR</sub> in % |
| 1                 | 100.00                         | 1.75                      | 100.00                          | 100.00                         | 1.05                      | 100.00                          | 100.00                         | 1.73                      | 100.00                          |
| 2                 | 1.86                           | 0.03                      | 0.02                            | 1.61                           | 0.02                      | 0.02                            | 1.61                           | 0.03                      | 0.02                            |
| 3                 | 3.12                           | 0.05                      | 0.20                            | 6.48                           | 0.07                      | 0.14                            | 8.30                           | 0.14                      | 0.11                            |
| 4                 | 0.55                           | 0.01                      | 0.02                            | 2.15                           | 0.02                      | 0.03                            | 0.25                           | 0.00                      | 0.01                            |
| 5                 | 22.35                          | 0.39                      | 1.19                            | 20.95                          | 0.22                      | 1.08                            | 16.62                          | 0.29                      | 1.24                            |
| 6                 | 0.52                           | 0.01                      | 0.01                            | 0.91                           | 0.01                      | 0.03                            | 0.54                           | 0.01                      | 0.03                            |
| 7                 | 1.22                           | 0.02                      | 0.45                            | 4.80                           | 0.05                      | 0.51                            | 3.47                           | 0.06                      | 0.48                            |
| 8                 | 0.29                           | 0.01                      | 0.01                            | 0.30                           | 0.00                      | 0.01                            | 0.18                           | 0.00                      | 0.01                            |
| 9                 | 2.72                           | 0.05                      | 0.06                            | 3.81                           | 0.04                      | 0.31                            | 2.73                           | 0.05                      | 0.17                            |
| 10                | 0.47                           | 0.01                      | 0.01                            | 0.92                           | 0.01                      | 0.01                            | 0.56                           | 0.01                      | 0.01                            |
| 11                | 5.15                           | 0.09                      | 0.95                            | 1.73                           | 0.02                      | 0.97                            | 1.15                           | 0.02                      | 0.57                            |
| 12                | 0.26                           | 0.00                      | 0.01                            | 0.44                           | 0.00                      | 0.02                            | 0.24                           | 0.00                      | 0.02                            |
| 13                | 2.71                           | 0.05                      | 0.17                            | 7.76                           | 0.08                      | 0.43                            | 8.73                           | 0.15                      | 0.46                            |
| 14                | 0.28                           | 0.00                      | 0.01                            | 0.44                           | 0.00                      | 0.01                            | 0.28                           | 0.00                      | 0.01                            |
| 15                | 1.36                           | 0.02                      | 0.13                            | 1.01                           | 0.01                      | 0.14                            | 7.17                           | 0.12                      | 0.08                            |
| 16                | 0.11                           | 0.00                      | 0.01                            | 0.19                           | 0.00                      | 0.01                            | 0.10                           | 0.00                      | 0.02                            |
| 17                | 1.07                           | 0.02                      | 0.14                            | 1.83                           | 0.02                      | 0.06                            | 1.10                           | 0.02                      | 0.09                            |
| 18                | 0.10                           | 0.00                      | 0.00                            | 0.18                           | 0.00                      | 0.01                            | 0.12                           | 0.00                      | 0.01                            |
| 19                | 2.88                           | 0.05                      | 0.05                            | 0.16                           | 0.00                      | 0.01                            | 2.99                           | 0.05                      | 0.03                            |
| 20                | 0.31                           | 0.01                      | 0.00                            | 0.51                           | 0.01                      | 0.00                            | 0.31                           | 0.01                      | 0.01                            |
| 21                | 2.74                           | 0.05                      | 0.02                            | 0.74                           | 0.01                      | 0.03                            | 2.76                           | 0.05                      | 0.04                            |
| 22                | 0.10                           | 0.00                      | 0.00                            | 0.15                           | 0.00                      | 0.00                            | 0.10                           | 0.00                      | 0.00                            |
| 23                | 1.16                           | 0.02                      | 0.02                            | 0.23                           | 0.00                      | 0.02                            | 1.19                           | 0.02                      | 0.02                            |
| 24                | 0.10                           | 0.00                      | 0.00                            | 0.18                           | 0.00                      | 0.00                            | 0.10                           | 0.00                      | 0.00                            |
| 25                | 1.25                           | 0.02                      | 0.01                            | 0.13                           | 0.00                      | 0.03                            | 1.26                           | 0.02                      | 0.02                            |
| THD %             | 24.05                          |                           | 1.62                            | 24.42                          | ģ.                        | 1.64                            | 22.76                          |                           | 1.54                            |
| Parameter         | r 1.80                         | 0                         | 430.53                          | 1.08                           |                           | 433.37                          | 1.77                           |                           | 436.03                          |
| measured          | I A                            |                           | V                               | A                              |                           | V                               | Α                              |                           | V                               |

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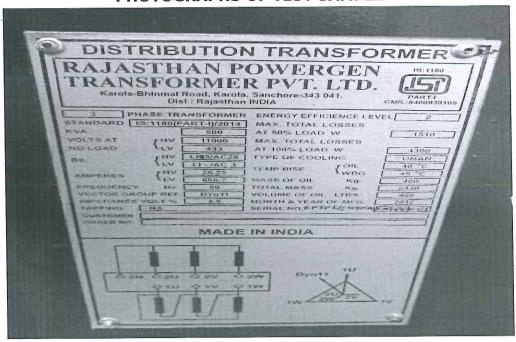
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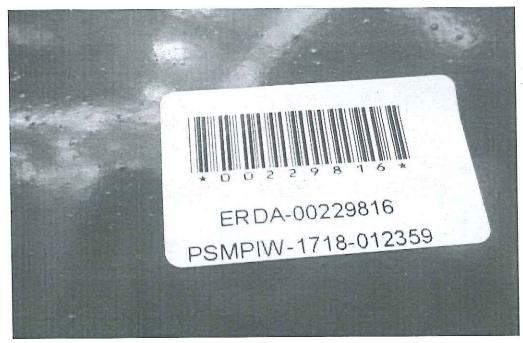
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PHOTOGRAPHS OF TEST SAMPLE













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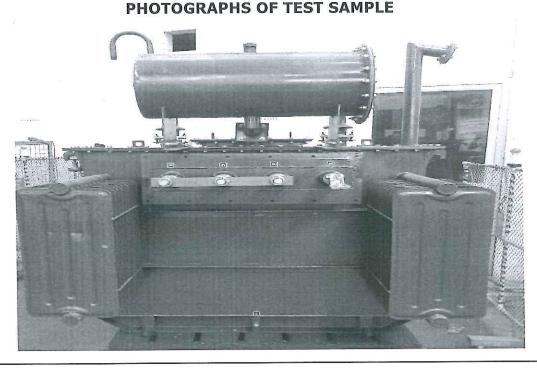
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