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TEST REPORT

ULR-TC538919000014528F

Sheet : 1 of 15

NAME AND ADDRESS OF CUSTOMER RAJASTHAN POWERGEN TRANSFORMER PVT. LTD. KHASRA NO. 911-914, KAROLA-BHINMAL ROAD, KAROLA, SANCHORE, RAJASTHAN-343041	REPORT NO.: RP-1920-004664 DATE : 02.05.2019	
	CUSTOMER REF. NO.	DATE
	LETTER	03.04.2019
	DATE OF SAMPLE RECEIPT	DATE OF TESTING
	20.03.2019	08.04.2019 to 01.05.2019
SAMPLE DESCRIPTION DISTRIBUTION TRANSFORMER (NON-SEALED TYPE) Manufactured by : RAJASTHAN POWERGEN TRANSFORMER PVT. LTD. Rating : 63 kVA Volts : 11000/433 V (at no-load) Current : 3.306/84 Amps Phases : 3/3 Vector group : Dyn11 Energy efficiency level : 2 Further details as per sheet no.2	SAMPLE IDENTIFICATION ERDA sample code number : ERDA-00307718 Manufacturer serial number: RPTPL-001 Year of manufacture : 2019 Enclosed drawing numbers : 1) RPTPL-63KVA-RP-01/02-2019 SHEET 01 OF 02 2) RPTPL-63KVA-RP-02/02-2019 SHEET 02 OF 02 3) RPTPL-GA-63KVA-02-2019 4) RPTPL-CD-63KVA-05-2019	
TEST DETAILS As per sheet 3 of 15.	TEST SPECIFICATION As per sheet 3 of 15.	
TEST RESULTS : As per sheets from 4 of 15 to 14 of 15.		
ENCLOSURE : Photographs of test sample - As per sheet 15 of 15.		
REMARKS : 1) The transformer conforms to the guaranteed requirement as per above mentioned test specification for above mentioned test nos. 3,4,5,6,9,10,11,12 & 14. 2) Criteria limit has not been specified for test nos. 1,2,7,8 & 13.		
PREPARED BY	CHECKED BY	APPROVED BY (Kapil J. Sharma)
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TECHNICAL SPECIFICATIONS OF TEST OBJECT ASSIGNED BY CUSTOMER

1.	Name of Manufacturer	RAJASTHAN POWERGEN TRANSFORMER PVT. LTD.
2.	Sr.No.	RPTPL-001
3.	kVA rating	63
4.	Rated Voltage H.V.(Volts)	11000
5.	Rated Voltage L.V.(Volts)	433
6.	Rated Current H.V.(Amp.)	3.306
7.	Rated Current L.V.(Amp.)	84
8.	Number of phases	3
9.	Energy Efficiency level	2
10.	Vector Group	Dyn11
11.	Winding Material	Aluminium
12.	Type of Cooling	ONAN
13.	Frequency (Hz)	50
14.	Guaranteed Percentage impedance (%)	4.5
15.	Total losses at 50 % load (Watts)	340
16.	Total losses at 100 % load (Watts)	1140
17.	Guaranteed temperature rise of oil/Winding	35/40°C
18.	Year of Manufacture	2019
19.	Standard no.	IS 1180 (PART-1) 2014 with amendment no. 1,2 & 3, IS 2026, As per CBIP manual ,as per customer's requirement.

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	TEST DETAILS	TEST SPECIFICATION
1.	Measurement of short-circuit impedance and load loss at 50 percent and 100 percent load	As per cl.no.21.2.c of IS 1180 (Part 1):2014
2.	Measurement of no-load loss and current	As per cl.no.21.2.d of IS 1180 (Part 1):2014
3.	Total losses at 50 % load	As per cl.no. 6.8 of IS 1180 (Part 1):2014
4.	Total losses at 100 % load	As per cl.no. 6.8 of IS 1180 (Part 1):2014
5.	Temperature rise test	As per customer's requirement, testing procedure followed as per Cl.no.21.3.b of IS 1180 (Part 1) :2014
6.	Magnetic balance test	As per CBIP manual; Publication no.317 - 2013
7.	Measurement of unbalance current	As per customer's requirement
8.	Measurement of zero-sequence impedance(s) on three-phase transformers	As per customer's requirement, testing procedure followed as per cl.no.10.7 of IS 2026 (Part 1): 2011
9.	Oil leakage test	As per cl.no.21.2.j of IS 1180 (Part 1):2014
10.	Pressure test (routine test)	As per cl.no.21.2.h of IS 1180 (Part 1):2014
11.	Pressure test (type test)	As per cl.no.21.3.d of IS 1180 (Part 1):2014
12.	Determinations of sound levels	As per customer's requirement, testing procedure followed as per cl. no. 21.4.a of IS 1180 (Part 1) : 2014 & cl. No.13 of IS 2026(Part 10): 2009
13.	Measurement of the Harmonics of the No-load current	As per customer's requirement testing procedure followed as per cl.no.10.6. of IS: 2026 (PART 1)-2011
14.	Permissible flux density and over fluxing	As per cl.no.6.9 of IS 1180 (Part 1):2014
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DATE : 02.05.2019

Sr. No.	Particulars of test and Cl. No.	Requirement as per specification	Obtained Value	Remarks
2.	Measurement of no-load loss and current : (As per cl.no.21.2.d of IS 1180 (Part 1): 2014) Tested with average 433.62 Volts (on LV side) Frequency : 50.070 Hz RMS voltage (Volts) No-load current (Amp) Measured no-load loss (Watts) Corrected no-load loss (Watts)	---	435.148 0.2993 116.93 116.52	---
3.	Total losses at 50 % load (Watts) : (As per cl.no.6.8 of IS 1180 (Part 1):2014)	Max. 340	318.60	Conforms
4.	Total losses at 100 % load (Watts) : (As per cl.no.6.8 of IS 1180 (Part 1):2014)	Max. 1140	926.30	Conforms
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REPORT NO.: RP-1920-004664		Sheet : 6 of 15		
DATE : 02.05.2019				
Sr. No.	Particulars of test and Cl. No.	Requirement as per specification	Obtained value	Remarks
5.	<p>Temperature-rise test : (As per customer's requirement, testing procedure followed as per Cl.no.21.3.b of IS 1180 (Part 1) :2014) Before starting test, the dimensions of tank with radiator were measured & recorded. Size of tank : L1-830 mm, W1-310 mm, H1-780 mm, H2-790 mm, Size of fins : L-600 mm, W-300 mm Number of radiators : 02 Total Number of fins : 06</p> <p>Specified losses fed for temperature-rise test were 1140 Watts.</p> <p>Specified losses were fed to the transformer (i.e. Supply was connected to HV winding and LV winding kept short-circuited) till steady state temperature-rise was attained. Top oil temperature was recorded hourly. After steady state condition, the losses were brought down in reference to the rated current one hour prior to shut down.</p> <p>At the shutdown, the hot windings resistance were measured and temperature-rise calculated.</p> <p>A) Top oil temperature-Rise : Max. 35°C</p> <p>B) Winding Temperature Rise (Resistance method) : 29.0°C</p> <p>1) HV Winding : Max. 40°C</p> <p>2) LV Winding : Max. 40°C</p> <p>C) Ambient temperature at shutdown : 32.5°C</p> <p>D)Time of Shutdown(HRS) : 23.30</p>			Conforms
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DATE		F02105/2015				
Sr. No.	Particulars of test and Cl. No.			Requirement as per specification	Obtained Value	Remarks
6.	Magnetic balance test : (As per CBIP manual; Publication no.317 - 2013)					Conforms
	Voltage Applied Between	Applied Voltage (Volts)	Measured Voltage Between			
	2u & 2n	100.07	2v & 2n	50 to 90 V	74.10	
			2w & 2n		26.78	
	2v & 2n	100.02	2u & 2n	30 to 70 V	49.93	
			2w & 2n	30 to 70 V	50.22	
	2w & 2n	100.02	2u & 2n		27.98	
			2v & 2n	50 to 90 V	72.67	
7.	Measurement of unbalance current : (As per customer's requirement) All the three terminals of the secondary (LV) winding shorted together, except neutral terminal. Ammeter was connected between short circuited secondary (LV) windings and neutral terminal for measurement of unbalance current. 3-phase voltage was applied to the primary (HV) winding for circulating rated current in both the windings and measured unbalance current. a) Rated secondary (LV) winding current: b) Measured unbalance current : c) Measured unbalance current(%) :					---
				--	84.0 Amp <0.1 Amp <0.119	

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Sr. No.	Particulars of test and Cl. No.	Requirement as per specification	Obtained Value	Remarks
8.	Measurement of zero-sequence impedance(s) on three-phase transformers : (As per customer's requirement, testing procedure followed as per cl.no.10.7 of IS 2026 (Part 1) : 2011) The 2u, 2v and 2w terminals of LV winding shorted together. A test current (i.e. 1/3 rd of rated current) was circulated between shorted terminals and 2n and measured a voltage across them. The obtained values are tabulated as below: $\text{Test current (Amps)} = 27.88$ $\text{Measured Voltage (Volts)} = 1.200$ $Z_{ps} = \frac{3V}{I} \text{ (}\Omega\text{/Phase)}$ $Z_{ps} = \frac{3V \times \text{kVA}}{I \times 10 \text{ (kV)}^2} \text{ (\%)}$	---	27.88 1.200 0.129 4.34	---
9.	Oil leakage test : (As per cl.no.21.2.j of IS 1180 (Part1: 2014) The assembled transformer with all fittings including bushings in position was tested at a pressure at the top equivalent to the head that was available at the base of the tank for 8 hours.	There should be no leakage at any point	No leakage observed.	Conforms
10.	Pressure test (routine test) : (As per cl.no.21.2.h of IS 1180 (Part 1: 2014) The transformer was tested at an air pressure of 35 kPa above atmosphere pressure maintained inside the tank for 10 min.	There should be no leakage at any point.	No leakage observed.	Conforms

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Sr. No.	Particulars of test and Cl. No.	Requirement as per specification	Obtained Value	Remarks																																									
11.	<p>Pressure test (type test) : (As per cl.no.21.3.d of IS 1180(Part 1): 2014)</p> <p>➤ The transformer tank was subjected to air pressure of 80 kPa for 30 minutes. The permanent deflection of flat plates were recorded, after pressure has been released.</p> <table><tr><th>Deflection Measured at</th><th>Length of Plate (mm)</th><th></th><th></th></tr><tr><td>HV side</td><td>830</td><td>Max. 6.5 mm</td><td>0.7 mm</td></tr><tr><td>LV side</td><td>830</td><td>Max. 6.5 mm</td><td>0.9 mm</td></tr><tr><td>Side A</td><td>310</td><td>Max. 5.0 mm</td><td>0.2 mm</td></tr><tr><td>Side B</td><td>310</td><td>Max. 5.0 mm</td><td>0.1 mm</td></tr></table> <p>➤ The transformer tank was subjected to vacuum of 250 mm of Mercury for 30 minutes. The permanent deflection of flat plates were recorded, after vacuum has been released.</p> <table><tr><th>Deflection Measured at</th><th>Length of Plate (mm)</th><th></th><th></th></tr><tr><td>HV side</td><td>830</td><td>Max. 6.5 mm</td><td>0.8 mm</td></tr><tr><td>LV side</td><td>830</td><td>Max. 6.5 mm</td><td>0.6 mm</td></tr><tr><td>Side A</td><td>310</td><td>Max. 5.0 mm</td><td>0.3 mm</td></tr><tr><td>Side B</td><td>310</td><td>Max. 5.0 mm</td><td>0.0 mm</td></tr></table> <div><div>HV Side</div><div>Side A<div>Side B</div></div><div>LV Side</div></div>	Deflection Measured at	Length of Plate (mm)			HV side	830	Max. 6.5 mm	0.7 mm	LV side	830	Max. 6.5 mm	0.9 mm	Side A	310	Max. 5.0 mm	0.2 mm	Side B	310	Max. 5.0 mm	0.1 mm	Deflection Measured at	Length of Plate (mm)			HV side	830	Max. 6.5 mm	0.8 mm	LV side	830	Max. 6.5 mm	0.6 mm	Side A	310	Max. 5.0 mm	0.3 mm	Side B	310	Max. 5.0 mm	0.0 mm				Conforms
Deflection Measured at	Length of Plate (mm)																																												
HV side	830	Max. 6.5 mm	0.7 mm																																										
LV side	830	Max. 6.5 mm	0.9 mm																																										
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Side B	310	Max. 5.0 mm	0.1 mm																																										
Deflection Measured at	Length of Plate (mm)																																												
HV side	830	Max. 6.5 mm	0.8 mm																																										
LV side	830	Max. 6.5 mm	0.6 mm																																										
Side A	310	Max. 5.0 mm	0.3 mm																																										
Side B	310	Max. 5.0 mm	0.0 mm																																										
		There should be no air leakage at any point.	No air leakage observed.																																										

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REPORT NO.: RP-1920-004664		SHEET: 10 OF 15	
DATE : 02.05.2019			
Particulars of Tests & Cl. No.:			
12) Determinations of sound levels [A- Weighted Sound Power Level Measurement] [As per customer's request, testing procedure followed as per Cl. No. 21.4.a of IS 1180 (Part 1):2014 & Cl. No. 13 of IS 2026 (Part 10): 2009]			
Condition of transformer	Transformer was energized at no load condition & excited at the rated voltage of sinusoidal waveform & rated frequency.		
Details of equipment used:	Name: Sound level meter Make: Lutron Meter Type: Type 1 Serial No.: I.62852 Calibration Report No. & Date: V-181201-1-4 DTD. 01.12.2018		
TEST RESULTS:			
A-Weighted sound pressure levels of the background noise			
Sr. No.	Measurement Locations (Refer Sketch Below)	At the start of test dB(A)	At the end of test dB(A)
1	A	46.0	46.1
2	B	46.2	46.3
3	C	46.8	46.3
4	D	46.2	46.4
5	E	46.6	46.0
6	F	46.3	46.7
7	G	46.4	46.3
8	H	46.7	46.2
9	I	46.3	46.3
10	J	46.6	46.1
Arithmetic Average \overline{L}_{bgA}		46.4	46.3
A-Weighted sound pressure levels at energized condition L_{pAi}			
Sr. No.	Measurement Locations (Refer Sketch Below) dB(A)	L_{pAi} dB(A)	
1	A	47.2	
2	B	47.6	
3	C	47.3	
4	D	47.1	
5	E	47.4	
6	F	47.5	
7	G	47.3	
8	H	47.4	
9	I	47.5	
10	J	47.3	
Arithmetic Average \overline{L}_{pA0}		47.4	
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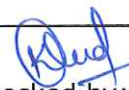
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REPORT NO.: RP-1920-004664		Date: 02.05.2019		
Sr. No.	Particulars of test and clause no.	Requirement as per specification.	Obtained value	Remarks
13	Measurement of the Harmonics of the No-load current (As per customer's request testing procedure followed as per cl. no. 10.6 of IS 2026 (Part 1):2011)	The harmonics of the no-load current in the three phases shall be measured and magnitude of the harmonics shall be expressed as a percentage of the fundamental component.	Refer table 1 for individual current harmonics components & individual voltage harmonics components measured at LV side at rated voltage i.e. 433 V Current THD: R-ph: 25.63% Y-ph: 26.38% B-ph: 20.6% Voltage THD: R-ph: 2.1% Y-ph: 1.93% B-ph: 2.23%	---
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Date: 02.05.2019

TABLE-1 : Harmonics in voltage and current (as a percentage of fundamental)

Harmonic order	Current I_R in %	Current I_R in Amps	Voltage V_{RY} in %	Current I_Y in %	Current I_Y in Amps	Voltage V_{YB} in %	Current I_B in %	Current I_B in Amps	Voltage V_{BR} in %
1	100.00	0.29	100.00	100.00	0.25	100.00	100.00	0.33	100.00
2	3.76	0.01	0.05	4.37	0.01	0.06	3.24	0.01	0.02
3	8.18	0.02	0.26	10.01	0.03	0.24	5.50	0.02	0.40
4	1.97	0.01	0.05	2.29	0.01	0.05	1.80	0.01	0.02
5	23.07	0.07	2.01	23.05	0.06	1.82	18.81	0.06	2.08
6	0.66	0.00	0.00	0.67	0.00	0.05	1.10	0.00	0.01
7	6.22	0.02	0.51	6.15	0.02	0.50	4.95	0.02	0.64
8	0.17	0.00	0.01	0.12	0.00	0.02	0.21	0.00	0.00
9	0.28	0.00	0.08	0.59	0.00	0.15	0.73	0.00	0.20
10	0.10	0.00	0.02	0.24	0.00	0.02	0.09	0.00	0.01
11	0.38	0.00	0.11	0.71	0.00	0.11	0.34	0.00	0.04
12	0.03	0.00	0.02	0.12	0.00	0.00	0.06	0.00	0.01
13	0.41	0.00	0.05	0.59	0.00	0.03	0.21	0.00	0.06
14	0.07	0.00	0.01	0.08	0.00	0.02	0.00	0.00	0.01
15	0.07	0.00	0.00	0.20	0.00	0.03	0.21	0.00	0.08
16	0.03	0.00	0.02	0.08	0.00	0.01	0.03	0.00	0.01
17	0.38	0.00	0.08	0.59	0.00	0.08	0.31	0.00	0.07
18	0.03	0.00	0.02	0.04	0.00	0.01	0.06	0.00	0.00
19	0.21	0.00	0.09	0.20	0.00	0.17	0.06	0.00	0.02
20	0.03	0.00	0.00	0.08	0.00	0.02	0.03	0.00	0.00
21	0.03	0.00	0.04	0.08	0.00	0.04	0.03	0.00	0.04
22	0.03	0.00	0.02	0.08	0.00	0.01	0.03	0.00	0.00
23	0.31	0.00	0.11	0.35	0.00	0.12	0.12	0.00	0.04
24	0.07	0.00	0.02	0.08	0.00	0.03	0.06	0.00	0.01
25	0.10	0.00	0.04	0.20	0.00	0.07	0.12	0.00	0.01
THD %	25.63		2.10	26.38		1.93	20.60		2.23
Parameter measured	0.30 A		431.67 V	0.26 A		436.55 V	0.33 A		436.47 V

Prepared by

Checked by

TC 2768287



Certificate No. : TC-5389

ELECTRICAL RESEARCH AND DEVELOPMENT ASSOCIATION

(Accredited by the National Accreditation Board for Testing and Calibration Laboratories, Govt. of India)

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Sheet : 14 of 15

DATE : 02.05.2019

Sr. No.	Particulars of test and Cl. No.	Requirement as per specification	Obtained Value	Remarks									
14.	Permissible flux density and overfluxing : (As per cl.no.6.9 of IS 1180 (Part 1):2014) [a] Overfluxing test : Test voltage at rated frequency was applied to the L.V. winding terminals and H.V. winding terminals were kept open circuited and exciting current was recorded at 100 % and 112.5 % of rated voltage. Rated full load current of L.V. winding = 84 Amps			Conforms									
	<table><tr><td>% of rated Voltage</td><td>Test voltage (Volts)</td><td>No load current</td></tr><tr><td>100 %</td><td>435.15</td><td>0.2993 Amp</td></tr><tr><td>112.5 %</td><td>486.93</td><td>0.5796 Amp</td></tr></table>	% of rated Voltage	Test voltage (Volts)		No load current	100 %	435.15	0.2993 Amp	112.5 %	486.93	0.5796 Amp		
	% of rated Voltage	Test voltage (Volts)	No load current										
	100 %	435.15	0.2993 Amp										
	112.5 %	486.93	0.5796 Amp										
		Max. 3.0 %	0.356 %										
		Max. 6.0 %	0.69 %										
	[b] Permissible flux density : Transformer was opened for the measurement of total area of the core. The core was dismantled and various dimensions of width and thickness were measured to calculate the total area of the core. Number of turns of L.V. winding were counted. Total measured area of the core: 8933.43 mm ² Stacking factor : 0.97 (As specified by customer) Total no. of turns of L.V winding: 92 per phase Rated Voltage of L.V winding : 250 V per phase Rated frequency : 50 Hz Flux density is calculated with +12.5 percent combined voltage and frequency variation from rated voltage and frequency. Flux density = $\frac{112.5 \% \text{ of voltage per phase}}{(4.44 \times \text{Freq. (Hz)} \times \text{Turns} \times \text{Area of Core})}$												
		Max. 1.90 Tesla	1.59 Tesla										

PREPARED BY

CHECKED BY

TC 2776775



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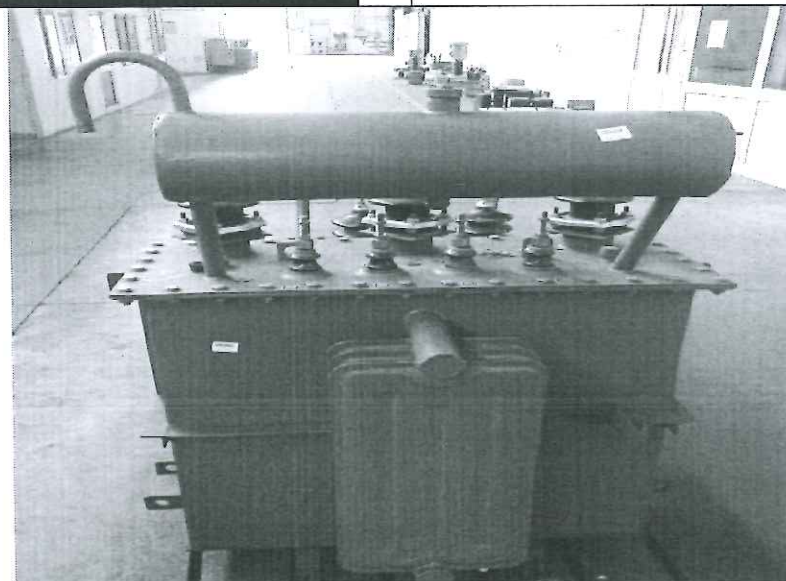
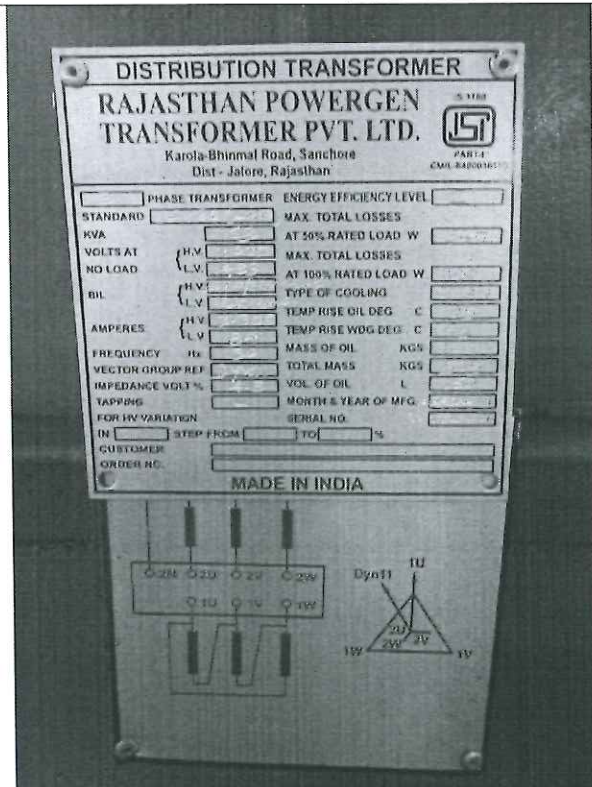
ULR-TC538919000014528F

REPORT NO.: RP-1920-004664

Sheet : 15 of 15

DATE : 02.05.2019

PHOTOGRAPHS OF TEST SAMPLE



TC 2768253

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DISTRIBUTION TRANSFORMER

KAROLA-BHINMAL ROAD KAROLA SANCHORE-343041
RAJASTHAN.(INDIA)

IS: 1180



PART-I
CM/L-8400030105

PHASE TRANSFORMER

IS: 1180 (2014)

STANDARD 3
KVA
VOLTS AT NO LOAD
BIL
AMPERES
FREQUENCY
ECTOR GROUP REF.
IMPEDANCE VOLT %
PPING
R HV VARIATION
STEP FROM
CUSTOMER
ORDER NO.

HV 63
LV 11000
HV 433
LV 95kVp/28kVrms
HV -/3kVrms
LV 3.306
HV 84
LV 50 Hz
HV Dm-11
LV 4.5

ENERGY EFFICIENCY LEVEL 2
MAX. TOTAL LOSSES AT 50% RATED LOAD W 340
MAX. TOTAL LOSSES AT 100% RATED LOAD W 1140
TYPE OF COOLING ONAN
TEMP RISE OIL DEG C 35
TEMP RISE WDG DEG C 40
MASS OF OIL KGS 126
TOTAL MASS KGS 505
VOL. OF OIL L 150
MONTH & YEAR OF MFG. MAR-2019
SERIAL NO. RPTPL-001

MADE IN INDIA

105x105 mm HOLE CENTER: 95x95 mm

RAJASTHAN POWERGEN TRANSFORMER PVT. LTD.
KAROLA-BHINMAL ROAD KAROLA SANCHORE-343041
RAJASTHAN.

DRN BY
CHD BY
APPD BY

RATING & TERMINAL MARKING PLATE FOR
63 KVA, 11/0.433 KV DISTRIBUTION TRANSFORMER
3 PHASE, ENERGY EFFICIENCY LEVEL-2
DRG. NO. RPTPL-63KVA-RP-01/02-2019

Test Report No. RP-10120-004664
Date: 25-3-2019
Product: 63 KVA
Verified by: [Signature]
Verification of this drawing by ERDA is limited to relevant dimensional checks only.
Verified dimensions are marked with **

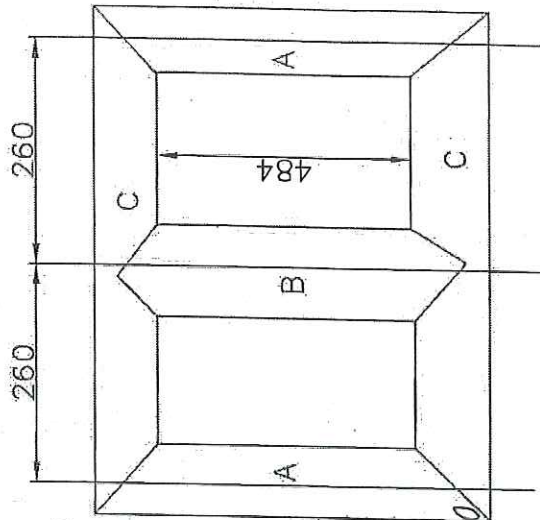
ANSFORMER PVT. LTD.
LA SANCHORE-343041
N.

TERMINAL MARKING PLATE FOR
33 KV DISTRIBUTION TRANSFORMER
ENERGY EFFICIENCY LEVEL-2

RPTPL-63KVA-RP-02/02-2019

Stacked core Type CRGO Steel	
CORE DIA	108
WINDOW HEIGHT	484
LEG CENTRE	260
FLUX DENSITY	1.45
OVER FLUX DENSITY	1.63
L.V PHASE VOLTAGE	250 V
LV TURNS PER PHASE	92
RATED FREQUENCY.	50 HZ
STACKING FACTOR	0.97

Step	Width Lamin	Stack Thckn	Area in cm ²
1	105	25.2	26.46
2	100	7.7	15.40
3	95	5.3	10.07
4	90	4.2	7.56
5	85	3.5	5.95
6	80	2.9	4.64
7	75	2.6	3.90
8	70	2.3	3.22
9	65	2	2.60
10	60	1.7	2.04
11	55	1.6	1.76
12	50	1.4	1.40
13	40	2.3	1.84



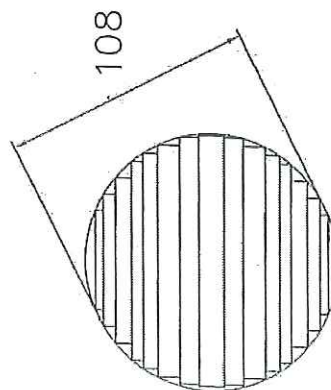
TOTAL GROSS CORE AREA = 86.84 cm^2

$$\text{flux density at 100\% voltage} = \frac{250 \times 10000}{4.44 \times 50 \times 92 \times 0.97 \times 86.84}$$

$$= 1.45 \text{ Tesla}$$

$$\text{flux density at 112\% voltage} = \frac{281.2 \times 10000}{4.44 \times 50 \times 92 \times 0.97 \times 86.84}$$

$$= 1.63 \text{ Tesla}$$



RAJASTHAN POWERGEN TRANSFORMER PVT. LTD.
KAROLA-BHINMAL ROAD KAROLA SANCHORE-343041.

CORE DETAILS DRAWING

63 KVA 11/0.433 KV DIST. TRANSFORMER
ENERGY EFFICIENCY LEVEL-2

DRG.NO.: RPTPL-CD-63KVA-05-2019

DATE: 16.03.2019

Test Report No. RP-1920-004664
Date: 2-5-2019
Product: 63 KVA
Verified by: [Signature]
Verification of this drawing by ERDA is limited to relevant dimensional checks only.
Verified dimensions are marked with **

